MIDMARK®

Installation/Operation Instructions

9A227001/002 SEAT RAILS

KIT COMPONENTS

Part Number	Description	Qty.
9A227001/002	Seat Rails	1
003-0813-00	Installation / Operation Instructions	1

REQUIRED TOOLS

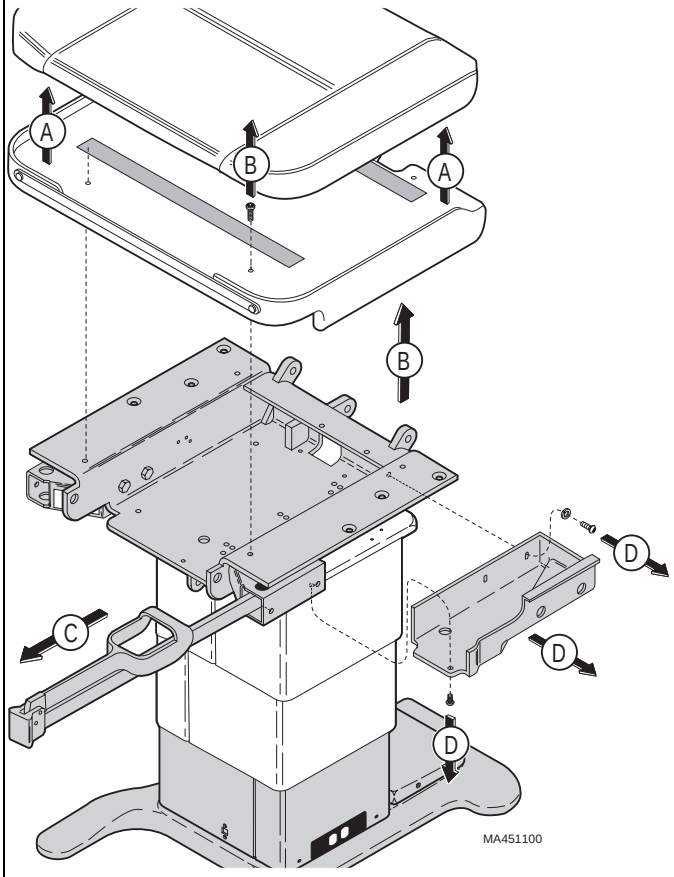
Phillips screwdriver with 7"-8" (17.8-20.3 cm) shaft and magnetic tip.
5/32" and 7/32" Allen wrench
9/16" Open end wrench and socket
Torque wrench for up to 50 ft-lbs. (67.8 N•M)
Hammer

INTRODUCTION

To provide a secure support for attachment of Midmark accessories to seat section.

WARNING
Do not use simultaneously with a 9A20500X Base Rail Assembly.

INSTALLATION (1)



NOTE
For ease of installation, run TABLE, BACK, FOOT and TILT functions to full up position; disconnect power cord from electrical outlet.

WARNING
Disconnect power cord from electrical outlet. Faiure to comply may cause serious injury or death.

- **A.** Remove upholstered seat.
- **B.** Remove four screws and seat board.
- **C.** Fully extend both stirrups.
- **D.** Remove stirrup housings.

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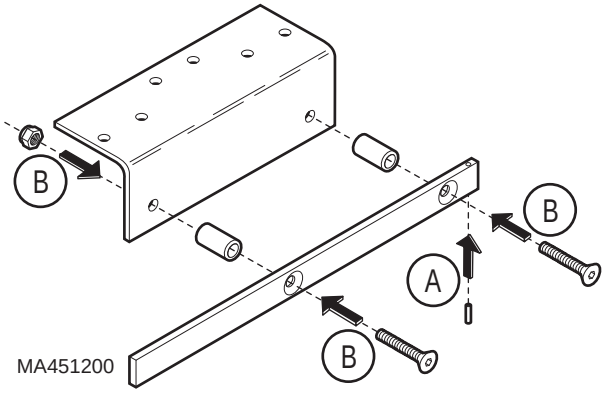
INSTALLATION (2)

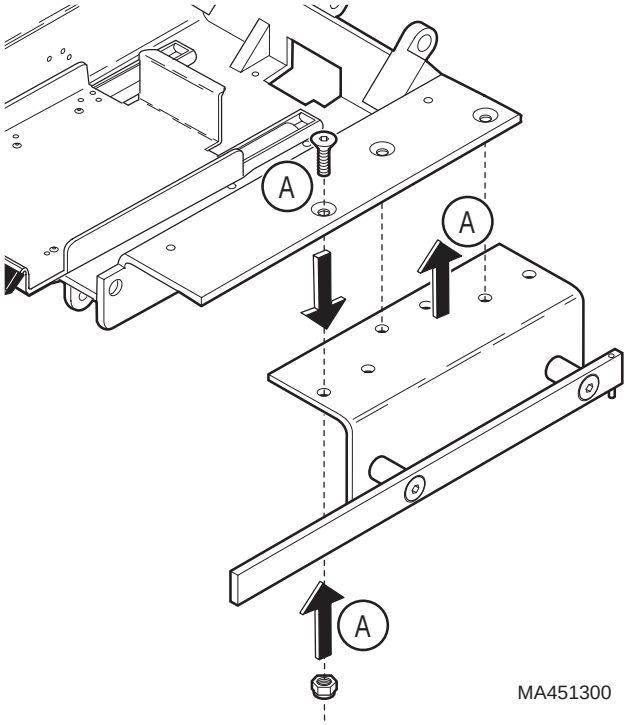


EQUIPMENT ALERT
Use care not to bend or distort spring pins. Position spring pins at bottom of rail.

A. Install one spring pin in each rail.

B. Install two spacers and rail on each bracket with 3/8”-16 x 3” screws and locknuts and torque locknuts to 31-35 ft-lbs. (42-47.5 N•M).

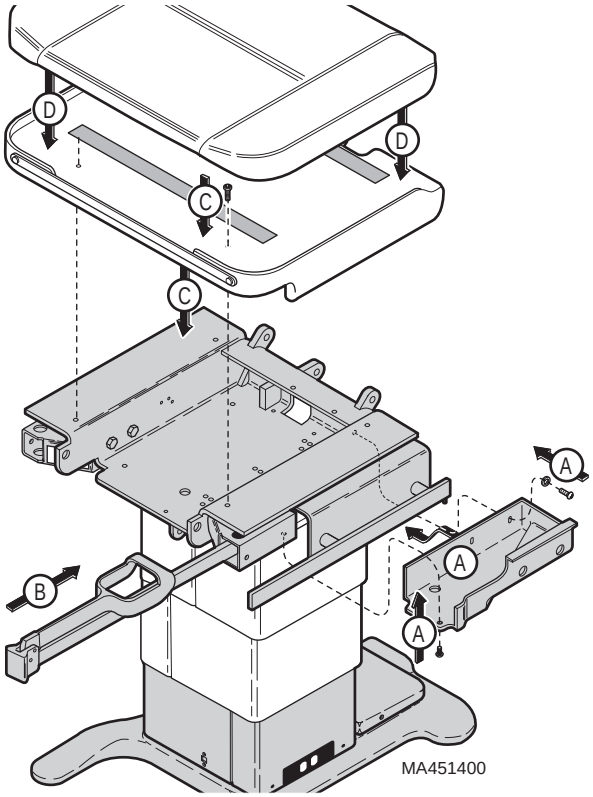
INSTALLATION (3)



CAUTION
Bracket and rail must not extend past head end of seat. If necessary, relocate to next set of mounting holes or turn rail end-for-end or exchange it with rail on opposite side.

A. Install assembled bracket on each side of seat using three 3/8"-16 x 1" screws and locknuts, torque locknuts to 31-35 ft-lbs. (42-47.5 N•M).

INSTALLATION (4)



A. Re-install stirrup housings with three screws and washers.

B. Push stirrups in.

C. Re-install seat board using four screws.

D. Re-install upholstered seat.

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